

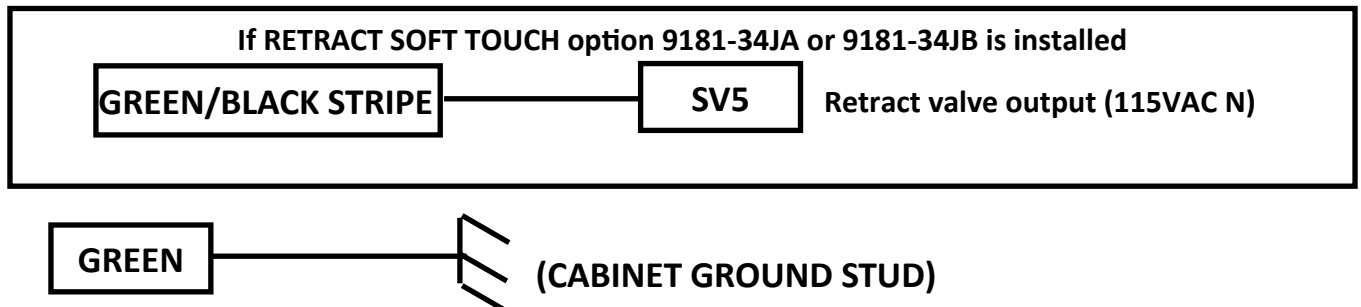
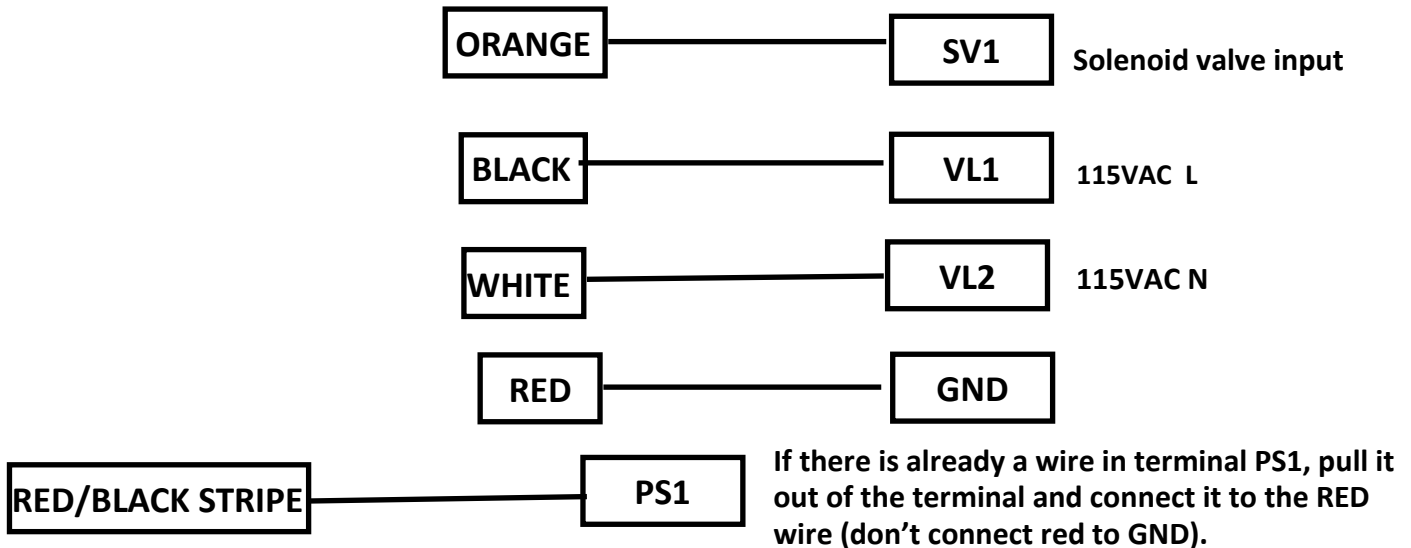
EN1000, EN1001, EN200, EN300

SOFT TOUCH HOOKUP

CONTROL WITH 115VAC SOLENOID VALVES

Disconnect and remove the existing solenoid valve that operates the weld cylinder.

Connect wires from the SOFT TOUCH cable to the control as shown below.



EN1000. EN1001 CONTROL SETTINGS

For SOFT TOUCH to operate correctly, the initiation mode must be set to BEAT DURING SQUEEZE:

1. Press the SELECT button until the display shows b.E.
2. Press the PROGRAM button to enable changes
3. Use DATA buttons to show 01
4. Press ENTER.